



SPECIAL GROUT 120

Salt Resistant Precision Nonshrink Grout

PRODUCT DESCRIPTION

Five Star® Special Grout 120 is a seawater and salt resistant, cement-based, nonmetallic, nonshrink grout for applications requiring precision alignment. When tested in accordance with ASTM C 827, Five Star Special Grout 120 exhibits positive expansion. Five Star Special Grout 120 meets the performance requirements of ASTM C 1107-02 Grades A, B and C, ASTM C 1107-07, and CRD-C 621-93 specifications for nonshrink grout over a wide temperature range, 40°F - 90°F (4°C - 32°C).

ADVANTAGES

- Air release technology per ACI 351.1 R
- Salt and seawater resistant
- 95% Effective Bearing Area (EBA) is typically achieved following proper grouting procedures
- Dry pack, pourable and pumpable
- Does not contain gas generating additives, such as aluminum powder
- Non-shrink from the time of placement

USES

- Grouting areas subject to saltwater exposure
- Nonshrink grouting of machinery baseplates, structural steel and precast concrete in salt environments
- Installation of anchors and dowels
- Support of tanks and vessels
- Repair of concrete in confined areas

PACKAGING AND YIELD

Five Star Special Grout 120 is packaged in heavy-duty, polyethylene lined bags and is available in 50 lb (22.7 kg) units yielding approximately 0.45 cubic feet (12.7 liters) of hardened material at maximum water content.

SHELF LIFE

One year in original unopened packaging when stored in dry conditions; high relative humidity will reduce shelf life.

TYPICAL PROPERTIES AT 70°F (21°C)	
Early Height Change, ASTM C 827	0.0 to 4.0%
Hardened Height Change, ASTM C 1090	0.0 to 0.3%
Effective Bearing Area	95%
Bond Strength, ASTM C 882 / 28 Days	2000 psi (13.8 MPa)
Compressive Strength, ASTM C 942 (C 109 Restrained)	
1 Day	2500 psi (17.3 MPa)
7 Days	5500 psi (38.0 MPa)
28 Days	7000 psi (48.3 MPa)
Working Time at 70°F (21°C)	45 minutes

The data shown above reflects typical results based on laboratory testing under controlled conditions. Reasonable variations from the data shown may result. Test methods are modified where applicable.

PLACEMENT GUIDELINES

- 1. SURFACE PREPARATION:** All surfaces in contact with Five Star® Special Grout 120 shall be free of oil, grease, laitance and other contaminants. Concrete must be clean, sound and roughened to ensure a good bond. Soak concrete surfaces for 8 - 24 hours prior to application with liberal quantities of potable water, leaving the concrete saturated and free of standing water.
- 2. FORMWORK:** Formwork shall be constructed of rigid non-absorbent materials, securely anchored, liquid-tight and strong enough to resist forces developed during grout placement. The clearance between formwork and baseplate shall be sufficient to allow for a headbox. The clearance for remaining sides shall be one to two inches (25 - 50 mm). Areas where bond is not desired must be treated with form oil, paste wax or similar material. Isolation joints may be necessary depending on pour dimensions. Contact the Five Star Engineering and Technical Service Center for further information.
- 3. MIXING:** Mix Five Star Special Grout 120 thoroughly for approximately four to five minutes to a uniform consistency with a mortar mixer (stationary barrel with moving blades). A drill and paddle mixer is acceptable for single bag mixes. For optimum performance, condition between 40°F and 90°F (4°C and 32°C). Mix Five Star Special Grout 120 with 3 1/2 to 5 1/2 quarts potable water per 50 lb. bag. Working time is approximately 45 minutes at 70°F (21°C). Follow printed instructions on the package. Always add mixing water first to mixer followed by grout.
- 4. METHODS OF PLACEMENT:** Five Star Special Grout 120 may be dry packed, poured or pumped into place. Minimum placement thickness for Special Grout 120 is one inch (25 mm). For pours over 6 inches (150 mm) in depth Five Star Special Grout 120 should be extended with a clean damp coarse aggregate meeting the requirements of ASTM C 33. Refer to the Five Star Technical Bulletin "Cement Grout Aggregate Extension" for guidelines.
- 5. POST-PLACEMENT PROCEDURES:** Five Star Special Grout 120 shall be wet cured for a minimum of three days, or coated with an approved curing compound meeting the requirements of ASTM C 309 after a minimum 24 hour wet cure. In-service operation may begin immediately after the required grout strength has been reached.

NOTE: PRIOR TO APPLICATION, READ ALL PRODUCT PACKAGING THOROUGHLY. For more detailed placement procedures, refer to *Design-A-Spec™ installation guidelines* or call the Five Star Engineering and Technical Service Center at (800) 243-2206.

CONSIDERATIONS

- At time of placement, if temperatures of equipment and surfaces are above 90°F (4°C and 32°C), refer to Design-A-Spec™ for cold and hot weather grouting procedures or contact the Five Star Engineering and Technical Service Center at (800) 243-2206 .
- Substrate shall be free of frost and ice.
- Grout shall be protected from freezing until it reaches 1000 psi (6.9 MPa).
- Never exceed the maximum water content stated on the bag.
- Construction practices dictate concrete foundation should achieve its design strength before grouting.

CAUTION

Contains cementitious material and crystalline silica. International Agency for Research on Cancer has determined that there is sufficient evidence for the carcinogenicity of inhaled crystalline silica to humans. Take appropriate measures to avoid breathing dust. Avoid contact with eyes and contact with skin. In case of contact with eyes, immediately flush with plenty of water for at least 15 minutes. Immediately call a physician. Wash skin thoroughly after handling. Keep product out of reach of children. **PRIOR TO USE, REFER TO MATERIAL SAFETY DATA SHEET.**

For worldwide availability, additional product information and technical support, contact your local Five Star distributor, local sales representative, or you may call Five Star's Engineering and Technical Service Center at (800) 243-2206.

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