

FIVE STAR® INSTANT GROUT

PERFORMANCE SPECIFICATION

- A. Nonshrink cementitious grout shall be a preproportioned, prepackaged, precision cement-based grout requiring only the addition of potable water. The grout shall not contain metallic aggregate, expansive cement or gas generating additives such as aluminum powder. The grout shall contain an air release aggregate to generate positive expansion. The manufacturer shall be ISO 9001 certified and have at least five years experience in the manufacture of precision cement-based machinery grouts.
- B. The grout material shall meet all the following typical performance criteria when cured at 73°F (23°C):

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|----|---|---------------------|
| 1. | Early Height Change, ASTM C 827 | 0.0 to 4.0% |
| 2. | Hardened Height Change, ASTM C 1090 | 0.0 to 0.3% |
| 3. | Effective Bearing Area | 95% |
| 4. | Compressive Strength, ASTM C 109 | |
| | 4 Hours | 4000 psi (27.6 MPa) |
| | 1 Day | 5000 psi (34.5 MPa) |
| 5. | Meets performance requirements of ASTM C 1107, Grades A, B and C. | |

The data shown above reflect typical results based on laboratory testing under controlled conditions. Reasonable variations from the data shown above may result. Test methods are modified where applicable.

- C. The rapid strength gain nonshrink cementitious grout shall be Five Star Instant Grout, manufactured by Five Star Products, Inc., Fairfield, Connecticut.