The Challenge — As the original Old Slag Dumping Wall was in obvious need of repair (i.e. exposed rebar), the challenge here was to effectively renovate the wall without major reconstruction.

The Solution — Five Star Structural Concrete® HTR Shotcrete is a unique high temperature tolerant concrete repair material which is applied by dry process shotcrete. As it gains strength rapidly and can be exposed to 1,000 °F (538 °C) in three hours and up to 2,400 °F (1,316 °C) after a 7-day curing procedure, it is an ideal product to be applied to this vertical wall. Five Star Structural Concrete® HTR Shotcrete was chosen for its ability to secure large areas with a high strength, sprayable concrete.
FIVE STAR STRUCTURAL CONCRETE® HTR
High Early Strength Repair for High Temperature Exposure

PRODUCT DESCRIPTION

Five Star Structural Concrete® HTR is a unique high temperature resistant concrete repair material which can be pumped or poured into place. Five Star Structural Concrete® HTR gains strength rapidly and can be exposed to 1,000°F (538°C) in six hours and up to 2,400°F (1,316°C) after a 7-day curing procedure.

ADVANTAGES

- Thermal shock resistant
- High temperature resistance
- Rapid strength gain
- Resistant to sulfates
- Dry process shotcrete application
- Excellent freeze/thaw resistance

USES

- Areas of high temperature exposure
- Thermal cycling up to 2,400°F (1,316°C)
- Rapid repairs during shutdowns
- Coker, kiln, and foundry repairs

FIVE STAR® SERVICES

- Design-A-Spec™ engineering specification assistance
- Technical on-call center with field and project experienced staff
- Field support representatives for on-site consultation
- Corporate research laboratory available to customize products for unique applications

For worldwide availability, additional product information and technical support, contact your local Five Star® licensee, distributor, local sales representative, or you may call the Five Star Products’ Engineering and Technical Service Center at 1-800-243-2206 (from the U.S.) or +1 203-336-7900 (outside the U.S.).