



Material Performance Specification

Five Star® Hybrid Grout

- A. Non-shrink cementitious grout shall be a flowable, pre-packaged, cement-based grout requiring only the addition of potable water. The grout shall not contain metallic aggregate, expansive cement, or gas generating additives such as aluminum powder. The grout shall contain an air release aggregate to generate positive expansion.
- B. The manufacturer shall be ISO 9001 certified and have a minimum of 25 year's experience in the manufacture of non-shrink cementitious grouts. The manufacturer shall offer technical services and provide a representative at the jobsite upon request with sufficient notice (5 working days).
- C. The grout material shall meet all the following typical performance criteria when cured at the noted temperatures: ¹

1.	Compressive Strength , ASTM C942 (C109 Restrained), psi (MPa)	35° F (2° C)	72° F (22° C)	100° F (38° C)²
	8 hours	-	4,000 (27.6)	5,000 (34.5)
	1 Day	2,000 (13.8)	7,500 (51.7)	8,000 (55.2)
	7 Days	8,000 (55.2)	13,000 (89.6)	13,000 (89.6)
	28 Days	12,000 (82.7)	16,500 (113.8)	17,000 (117.2)
2.	Early Height Change , ASTM C827	0.0 to 2.0%	0.0 to 2.0%	0.0 to 2.0%
3.	Hardened Height Change , ASTM C1090	0.0 to 0.2%	0.0 to 0.2%	0.0 to 0.2%
4.	Effective Bearing Area , ASTM C1339	≥ 95%	≥ 95%	≥ 95%
5.	Bond Strength , ASTM C 882 / 28 Days, concrete failure, psi (MPa)	4,000 (27.6)	4,000 (27.6)	4,000 (27.6)
6.	Flow , ASTM C 1339, 1" height, seconds	≤ 60	≤ 60	≤ 60
7.	Consistency Flow Test 2 x 4 in. (50 x 100 mm) cylinder, inches (mm)	8 - 12 (200-300)	8 - 12 (200-300)	8 - 12 (200-300)
8.	Freeze/Thaw , ASTM C666, Procedure A, Durability Factor	≥95%	≥95%	≥95%
9.	Chloride Permeability , ASTM C1202 28 days, rating (coulombs)	Very low (<1,000)	Very low (<1,000)	Very low (<1,000)
10.	Set Time , Initial, ASTM C 191, minutes	180	120	60
11.	Modulus of Elasticity , ASTM C 469 / 28 Days 3 x 6 in. (75 x 150 mm) cylinder, Neat, psi (GPa)	-	4.5 x 10 ⁶ (31.0)	-
12.	Working Time , minutes	30	30	30
13.	Neat Placement Depth	¾ inch - 6 inches (19 mm - 150 mm)		
14.	Application Temperature	35° F - 100° F (2° C - 38° C)		
15.	Meet performance requirements of ASTM C1107-02, Grades A, B and C; ASTM C1107/C1107M-20; CRD-C 621-93			

An acceptable product which meets these criteria is: **Five Star® Hybrid Grout** as manufactured by Five Star Products, Inc., Shelton, CT [203-336-7900].

- D. The grout shall be installed in accordance with the grout manufacturer's installation instructions. Any deviations to the grout manufacturer's handling, mixing, and/or installation instructions that are required shall be approved in advance by the project engineer and/or the project manager.

¹ The data shown above reflect typical results based on laboratory testing under controlled conditions. Reasonable variations from the data shown above may result in the field. Test methods are modified where applicable.

² 100° F (38° C) properties are tested under controlled laboratory conditions. It is recommended that Hot Weather Grouting procedures be followed during placement at elevated temperatures.

