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Supersedes: 04/14/2021

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

Five Star® Epoxy Novolac Primer / Component A Resin **Product Name(s):**

Not Applicable Synonyms:

Product Use: For use with associated product hardener Five Star® Novolac Epoxy

Primer Component B

Restrictions on Use: To be used with specific Five Star® systems.

Manufacturer/Supplier Five Star Products, Inc.

> 2 Enterprise Drive, Suite 303 Shelton, CT 06484 USA

Phone #: 203-336-7900

VelocityEHS 1-800-255-3924 **Emergency Phone #:**

(Outside the U.S. 1-813-248-0585)

SECTION 2: HAZARD(S) IDENTIFICATION-GHS INFORMATION

Classification: Skin Irritation, Category 2

> Eye Irritation, Category 2A Skin sensitization, Category 1 Acute aquatic toxicity, Category 2 Chronic aquatic toxicity, Category 2

Label Elements/Hazard

Pictograms:





Signal Word: Warning

Hazard Statements: Causes skin irritation, H315

May cause an allergic skin reaction, H317

Causes serious eye irritation, H319

Toxic to aquatic life, H401

Toxic to aquatic life with long lasting effects, H411

Avoid breathing dust/fume/gas/mist/vapors/spray, P261. **Precautionary**

Statements/Prevention: Wash thoroughly after handling, P264.

Contaminated work clothing should not be allowed out of the

workplace, P272.

Wear protective gloves/eye protection/face protection, P280.



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Response: IF ON SKIN: Wash with plenty of soap and water. For specific

treatment see Section 4 of this SDS. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. If eye irritation persists: Get medical

advice/attention. If skin irritation or rash occurs: Get medical

advice/attention.

Storage: Not available.

Disposal: Dispose of contents/container in accordance with

local/regional/national/international regulations.

Hazards Not Otherwise

Classified (HNOC): None known.

Supplemental Information: None.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

T HACE CO				
Chemical Name	Common Name/Synonyms	CAS No.	% wt/wt	
BISPHENOL A-(EPICHLORHYDRIN) EPOXY RESIN	Not Available	25068-38-6	75-85	
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	Not Available	28064-14-4	5-15	
OTHER COMPONENTS BELOW REPORTABLE LEVELS	Not Available	Not Applicable*	5 - 15	

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

SECTION 4: FIRST AID MEASURES

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable

for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician

or poison control center immediately.

Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes. If

a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Continue rinsing. Call a physician or poison control center

immediately.



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Skin Contact: Remove contaminated clothing immediately and wash skin with soap

and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. For minor skin contact, avoid spreading material on unaffected skin. Wash contaminated

clothing before reuse. Wash clothing separately before reuse.

Ingestion: Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Never give

anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting. If vomiting occurs, keep head low

so that stomach content doesn't get into the lungs. Do not use mouthto-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way

valve or other proper respiratory medical device.

Most important symptoms/effects, acute and

delayed:

May cause an allergic skin reaction. Irritation of eyes.

Indication of immediate medical attention and special treatment needed:

Provide general supportive measures and treat symptomatically. Keep

victim under observation. Symptoms may be delayed.

General Advice: Wash contaminated clothing before reuse. Ensure that medical

personnel are aware of the material(s) involved and take precautions to protect themselves. Show this safety data sheet to the doctor in

attendance.

SECTION 5: FIRE-FIGHTING MEASURES

Flammability and Explosion

Information: Not available

Sensitivity to Mechanical

Impact: Not available

MEANS OF EXTINCTION

Suitable Extinguishing Media: Water fog. Foam. Dry chemical powder. Alcohol foam. Carbon dioxide

(CO2).

Unsuitable Extinguishing

Media:

Water. Do not use water jet as an extinguisher, as this will spread the

fire.

Specific hazards arising from

the chemical:

Fire may produce irritating, corrosive and/or toxic gases.

Special protective

equipment and precautions

for firefighters:

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing

and face mask.



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Firefighting equipment/instructions:

In the event of fire, cool tanks with water spray. Cool containers exposed to flames with water until well after the fire is out. Water

runoff can cause environmental damage.

Specific methods: Use water spray to cool unopened containers.

General fire hazards: No unusual fire or explosion hazards noted.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up:

Extinguish all flames in the vicinity. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Large Spills: Stop the flow of material, if this is without risk. Dike the

spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean

surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.

Environmental Precautions:

Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling:

Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Do not handle until all safety precautions have been read and understood. Do not get this material in contact with eyes. When using do not eat or drink. Do not get this material in contact with skin. Do not taste or swallow. Avoid prolonged exposure. Do not get this material on clothing. Observe good industrial hygiene practices. Do not breathe dust/fume/gas/mist/vapors/spray. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities:

Store locked up. Store in original tightly closed container. Keep away from food, drink and animal feeding stuffs.



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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Biological Limit Values: No biological exposure limits noted for the ingredient(s).

Appropriate Engineering

Controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower

must be available when handling this product.

PERSONAL PROTECTIVE EQUIPMENT (PPE)

Eye/Face Protection: Face shield is recommended. Wear safety glasses with side shields (or

goggles).

Skin/Hand Protection: Wear appropriate chemical resistant gloves.

Body Protection: Wear appropriate chemical resistant clothing. Use of an impervious

apron is recommended.

Respiratory Protection: In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal Hazards: Wear appropriate thermal protective clothing, when necessary.

General Hygiene Always observe good personal hygiene measures, such as washing **Considerations:** after handling the material and before eating, drinking, and/or

after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be

allowed out of the workplace.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES		
Appearance:	Liquid	
Color:	Clear to yellow-white	
Odor:	Not Available	
Odor Threshold:	Not Available	
Physical State:	Liquid	
pH:	Not Available	
Melting Point / Freezing Point:	Not Available	
Initial Boiling Point and Range:	302°F (150°C) estimated	
Flash Point:	482.0°F (250.0°C) estimated	
Evaporation Rate:	Not Available	



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Flammability (solid, gas):	Not Available		
Upper/Lower Flammability or Explosive Limits			
Flammability Limit – Lower (%)	Not Available		
Flammability Limit – Upper (%)	Not Available		
Explosive Limit – Lower (%)	Not Available		
Explosive Limit – Upper (%)	Not Available		
Vapor Pressure:	0.01 hPa estimated		
Vapor Density:	Not Available		
Density:	1.15 g/cc		
Solubility (Water):	Not Available		
Partition Coefficient: n-Octanol/Water:	Not Available		
Auto-ignition Temperature:	Not Available		
Decomposition Temperature:	Not Available		
Viscosity:	Not Available		
Specific Gravity:	1.15		

SECTION 10: STABILITY AND REACTIVITY

Reactivity: The product is stable and non-reactive under normal conditions of use,

Irritating and/or toxic fumes and gases may be emitted upon the

storage and transport.

Chemical Stability: Stable under normal temperature conditions.

Possibility of Hazardous

Reactions: No dangerous reaction known under conditions of normal use.

Conditions to Avoid: Contact with incompatible materials.

Incompatible Materials: Strong oxidizing agents.

Hazardous Decomposition

Products products decomposition.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure:

Inhalation: May be harmful if inhaled.

Skin Contact: Causes skin irritation. May cause an allergic skin reaction.

Eye Contact: Causes eye irritation.



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Ingestion: May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics:

Irritation of eyes and mucous membranes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on Toxicological Effects:

Acute Toxicity: Not known.

Skin Corrosion/Irritation: Causes skin irritation.

Serious Eye Damage/Eye Causes eye irritation.

Irritation:

Respiratory or Skin Sensitization:

Respiratory sensitization: Not a respiratory sensitizer.

Skin Sensitization: Causes skin irritation. May cause an allergic skin reaction. May cause

allergic skin disorders in sensitive individuals.

Germ Cell Mutagenicity: No data available to indicate product or any components present at

greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity: This product is not considered to be a carcinogen by IARC, ACGIH, NTP,

or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive Toxicity: This product is not expected to cause reproductive or developmental

effects.

Specific target organ toxicity

- single exposure:

Not classified.

Specific target organ toxicity

- repeated exposure:

Not classified.

Aspiration Hazard: Not an aspiration hazard.

Chronic Effects: Prolonged inhalation may be harmful.



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SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity: The product is not classified as environmentally hazardous. However,

this does not exclude the possibility that large or frequent spills can

have a harmful or damaging effect on the environment.

Product		Species	Test Results
Epoxy Novolac Primer Component A			
Aquatic			
Crustacea	EC50	Daphnia	3.3809 mg/l, 48 hours estimated
Fish	LC50	Fish	1.8834 mg/l, 96 hours estimated
Components		Species	Test Results
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER (CAS 28064-14-4)			
Aquatic			
Acute			
Fish	LC50	Fish	1 – 10 mg/l

^{*} Estimates for product may be based on additional component data not shown.

Persistence and Degradability:

No data is available on the degradability of this product.

Bio-accumulative Potential

Mobility in Soil: No data available.

Other Adverse Effects: No other adverse environmental effects (e.g. ozone depletion,

photochemical ozone creation potential, endocrine disruption, global

warming potential) are expected from this component.

SECTION 13: DISPOSAL CONSIDERATIONS

Disposal Instructions: Collect and reclaim or dispose in sealed containers at licensed waste

disposal site. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations: Dispose in accordance with all applicable regulations.

Hazardous waste code: The waste code should be assigned in discussion between the user, the

producer and the waste disposal company.

Waste from residues / unused

products:

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its

container must be disposed of in a safe manner (see: Disposal

instructions).

Contaminated packaging: Since emptied containers may retain product residue, follow label

warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.



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SECTION 14: TRANSPORT INFORMATION

US DEPARTMENT of TRANSPORTATION (DOT)

Proper Shipping Name: Not Regulated as Dangerous Goods

Class: None

UN #: None

Packing Group: None

INTERNATIONAL AIR
TRANSPORTATION Proper
Shipping Name (ICAO/IATA):

UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(BISPHENOL A-(EPICHLORHYDRIN) EPOXY RESIN, PHENOL-

FORMALDEHYDE POLYMER GLYCIDYL ETHER)

Class: 9

UN #: 3082

Packing Group: III

WATER TRANSPORTATION

Proper Shipping Name

(IMO/IMDG):

UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(BISPHENOL A-(EPICHLORHYDRIN) EPOXY RESIN, PHENOL-

FORMALDEHYDE POLYMER GLYCIDYL ETHER)

Class: 9

UN#: 3082

Packing Group: III

Environmental Hazards:

Marine Pollutant: Yes

EmS: F-A, S-F

Special precautions for user: Not available.

CANADA Transportation of Dangerous Goods (TDG)

Proper Shipping Name: Not regulated

Class: None
UN #: None
Packing Group: None

Transport in bulk according to Annex II of MARPOL 73/78

and the IBC Code: Not established.



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IMDG:



Marine Pollutant:



General information: IMDG Regulated Marine Pollutant.

SECTION 15: REGULATORY INFORMATION

US Federal Regulations: This product is a "Hazardous Chemical" as defined by the OSHA Hazard

Communication Standard 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707,

Subpt. D): Not regulated.

CERCLA Hazardous Substance List (40 CFR

302.4): Not listed.

SARA 304 Emergency release

notification:

Not regulated.

OSHA Specifically Regulated Substances (29 CFR

1910.1001-1052):

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely

Hazardous Substance: Not listed.

Classified Hazard Categories: Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization



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SARA 313 (TRI reporting)	Not regulated.		
Other Federal Regulations:			
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List:	Not regulated.		
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):	Not regulated.		
Safe Drinking Water Act (SDWA):	Not regulated.		
US STATE REGULATIONS			
California California Prop 65:	This product contains the following Proposition 65 chemicals: Chemical Name: Epichlorohydrin, CAS No. 106-89-8, CA Prop 65: Carcinogen, may contain trace amounts (<0.1%)		
	Chemical Name: Bisphenol A, CAS No defects or other reproductive harm –		
	Chemical Name: Epichlorohydrin, CAS defects or other reproductive harm –		
Massachusetts	US Massachusetts Commonwealth's Right-to-Know Las (Appendix A to 105 Code of Massachusetts Regulations Section 670.000)		
New Jersey	US New Jersey Worker and Community Right-to-Know Act (New Jersey Statute Annotated Section 34:5A-5)		
Pennsylvania	US Pennsylvania Worker and Community Right-to-Know Law (34 Pa. Code Chap. 301-323)		
International Inventories			
Country(s) or Region:	Inventory Name	On Inventory (Yes/No) *	
Australia	Australian Inventory of Chemical Substances (AICS)	Yes	
Canada	Domestic Substances List (DSL)	Yes	
Canada	Non-Domestic Substances List (NDSL)	No	
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes	
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes	
Europe	European List of Notified Chemical Substances (ELINCS)	No	



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Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SECTION 16: OTHER INFORMATION				
HMIS (Hazardous Material Identification System) Ratings:	Health	Flammability	Physical Hazard	Personal Protection
	2	1	0	Х, В
References:	EPA: AQUIRE database US. IARC Monographs on Occupational Exposures to Chemical Agents HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices			
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