S & L U T I ON S

PROJECT:

Ashkelon Power Station (fueled by natural gas)

OWNER: Dorad Energy*, Israel

YEAR: 2013





The Details

PROJECT CONTRACTOR:

HAGIVA Y.H. LTD.

PROJECT ENGINEER:

Nisim Attia

MARKET/ENVIRONMENT:

Power

SUBSTRATE:

Concrete

PRODUCT USED:

Five Star® Fluid Grout 100

SIZE OF PROJECT:

75,000 KG of Five Star® Fluid Grout 100

The Challenge — Construct two "blocks" each with a capacity of approximately 400 megawatts to incorporate six aeroderivative gas turbines with one turbine for enhanced production of electricity with maximum operating flexibility.

The Solution — Five Star® Fluid Grout 100 provided the necessary precision alignment and high strength for the installation of these turbines.

By adding these aeroderivative gas turbines, Dorad's environmentally-friendly power plant is ensuring compatibility with the Standards determined by the Authority, as well as compatibility with the consumption regime of the Company's customers.

*Dorad Energy Partners: EDELCOM LTD 18.75%, Group A. Dori Energy Infrastructures Ltd. 18.75%, Zorlu Enerji Elektrik Uretim A.S. 25%, Eilat-Ashkelon Infrastructure Ltd. 37.5%



FLUID GROUT 100

High Performance Precision Non-Shrink Fluid Grout

PRODUCT DESCRIPTION

Five Star® Fluid Grout 100 is the industry's leading cement-based, nonmetallic, non-shrink fluid grout for supporting machinery and equipment. It is formulated with Air Release technology that combines high performance with the greatest reliability. When tested in accordance with ASTM C 827, Five Star® Fluid Grout 100 exhibits positive expansion. Five Star® Fluid Grout 100 meets the performance requirements of ASTM C 1107-02 Grades A, B and C, ASTM C 1107-07 and CRD-C 621-93 specifications for non-shrink grout over a wide temperature range, 40°F - 90°F (4°C - 32°C).

ADVANTAGES

- Air release technology per ACI 351.1 R
- Placement within tight clearances down to 1/2 inch
- High 1, 7, 28 day strength
- Permanent support for machinery requiring precision alignment
- Does not contain gas generating additives, such as aluminum powder
- Non-shrink from the time of placement
- 95% Effective Bearing Area (EBA) is typically achieved following proper grouting procedures

USES

- Grouting clearances to 1/2 inch
- Grouting of anchors and dowels
- Non-shrink grouting of structural steel and precast concrete
- Grouting of machinery and equipment to maintain precision alignment
- Preplaced aggregate grouting
- Support of tanks and vessels
- Available for Nuclear Safety Application Ready¹

FIVE STAR® SERVICES

 $^{\mbox{\scriptsize 1}}\mbox{Compliant}$ with NRC 10CFR50 Appendix B and ASME NQA-1 Quality Programs

- Design-A-Spec™ engineering specification assistance
- · Technical on-call center with field and project experienced staff
- Field support representatives for on-site consultation
- Corporate research laboratory available to customize products for unique applications



For worldwide availability, additional product information and technical support, contact your local Five Star® licensee, distributor, local sales representative, or you may call the Five Star Products' Engineering and Technical Service Center at 1-800-243-2206 (from the U.S.) or +1 203-336-7900 (outside the U.S.).



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