



MONOLITHIC FOUNDATION SUPPORTING **STATIC/LOW-VIBRATORY LOADS**

➤ **Rebuild** the foundation with:

- 8-hour Hybrid Grout
- 15-hour High Strength 130 Grout or
- 24-hour Fluid Grout 100

➤ Placement versatility: Pour or Pump

➤ Minimum Working Time: 30 Minutes

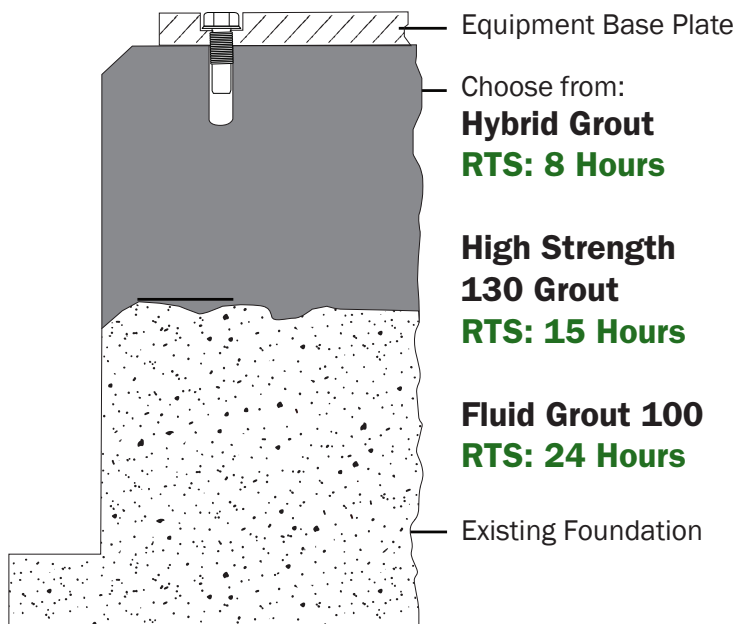
➤ Custom Composition: Extend with coarse aggregate

➤ Optimal Effective Bearing Area: Achieve 95%+

To ensure project success, **Five Star Products** extends our expertise in the form of:

Specification Design Guidance
Application Mock-Ups
Product Selection Guidance
On-Site Support
Pre-Grout Meetings
Product Demos
Project Pricing
Installer Training

Return to Service (RTS) in as little as 8 Hours



Experience unparalleled efficiency with **Five Star Products' Rapid Return to Service Systems**. Specially designed to repair foundations quickly, our systems offer a rapid rebuild without sacrificing long-term durability. Our precision non-shrink epoxy grouts provides reliable support for all types of rotating machinery, ensuring optimal operational stability.

Developed for early strength gain, our innovative systems minimize downtime, allowing for the quickest return to service in the industry. Choose Five Star Products for not just a rapid repair, but for enduring quality, exceptional stability, and substantial cost savings.



RAPID RETURN TO SERVICE SYSTEM

PRECISION NON-SHRINK MONOLITHIC FOUNDATION SUPPORTING STATIC/LOW-VIBRATORY LOADS

OPTIONS			Compressive Strength @ 70°F (21°C)	Min. Depth of Pour	Max. Depth of Pour	Return to Service Timeframe
	Hybrid Grout ASTM C942 (C109 Restrained)	30 min. working time	4,000 psi (28 MPa) 8 hours @ 72°F (22°C)	¾" (19 mm)	6" (150 mm)	8 Hrs
	High Strength 130 Grout ASTM C942 (C109 Restrained)	60 min. working time	5,500 psi (37.9 MPa) 24 hours	1" (25 mm)	6" (150 mm)	15 Hrs
	Fluid Grout 100 ASTM C942 (C109 Restrained)	30 min. working time	5,800 psi (40 MPa) plastic consistency; 3,500 psi (24.2 MPa) fluid consistency 24 hours	½" (12 mm)	6" (150 mm)	24 Hrs

Higher ambient temperatures will accelerate strength development. For placement guidelines and typical properties, please refer to the TDS on our website: [fivestarprouducts.com](https://www.fivestarprouducts.com). The data shown above reflects typical results based on laboratory testing under controlled conditions. Reasonable variations from the data shown may result. Test methods are modified where applicable.



FIVE STAR